



XXL Windturbines Challenges

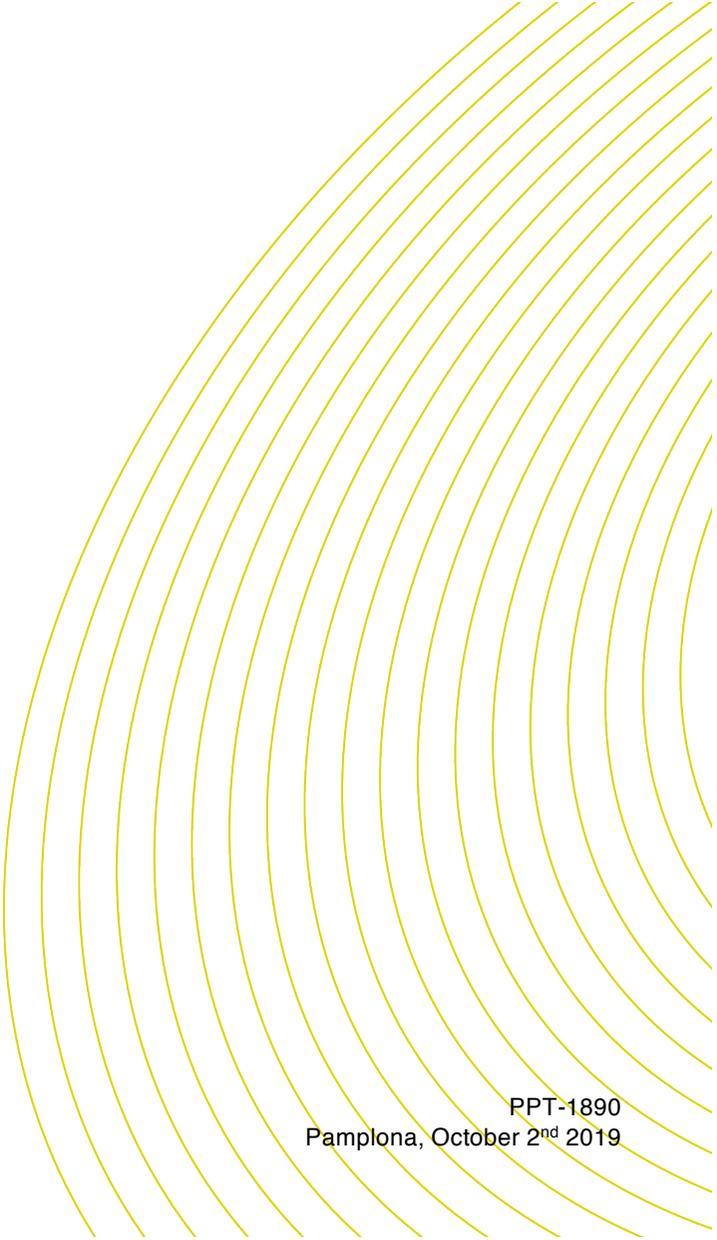
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AGENDA

1. XXL WINDTURBINES CHALLENGES

- Size Trends
- Size Barriers & Solutions; Nabrajoint® Nabralift®

2. NABRALIFT®

- XXL Towers Challenges
- Nabralift® Technology

3. NABRAWIND TECHNOLOGIES

- Projects Pipeline

4. CONCLUSIONS

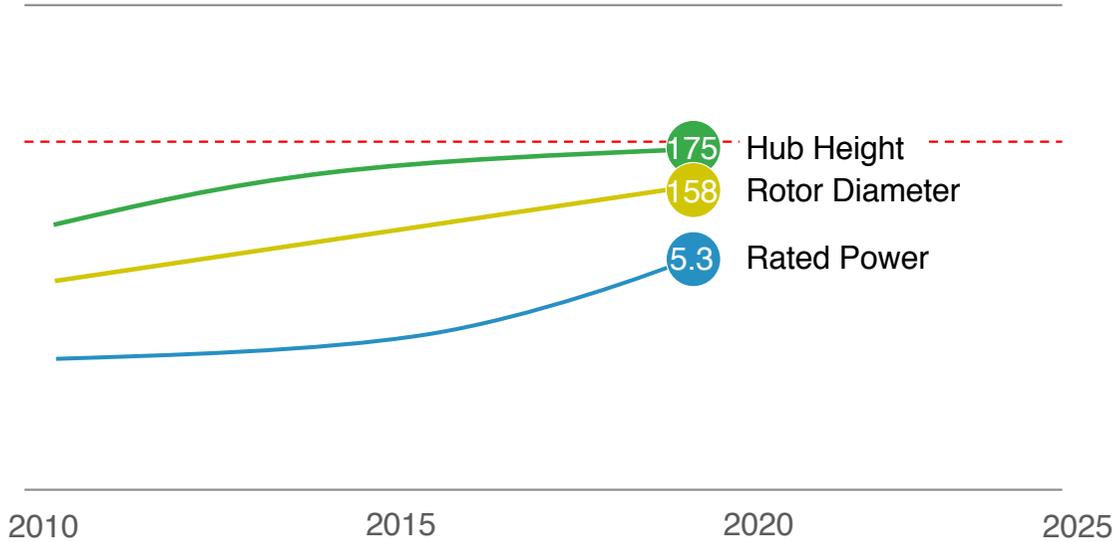


1 XXL WINDTURBINES CHALLENGES

Size Trends



Modular Blade Joint



Self Erecting Tower









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XXL WINDTURBINES CHALLENGES

Size Barriers & Solutions



Modular Blade Joint



Self-Erecting Tower





Minimum
Cost



Lightest
Solution



Robust
Assembly



Maintenance
Free





nabralift®
self-erecting tower



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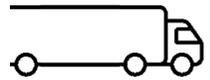
NABRALIFT® XXL Towers Challenges



Cost Increase

Exponential Cost

Most Expensive Component HH>120



Logistics

Roads / Bridges Limiting Concepts

High Logistic Cost



Assembly Cranes

Lack of Availability

Large Mobilization and Rental Costs



Installation Rates

Slow Wind Farm Installation Rates

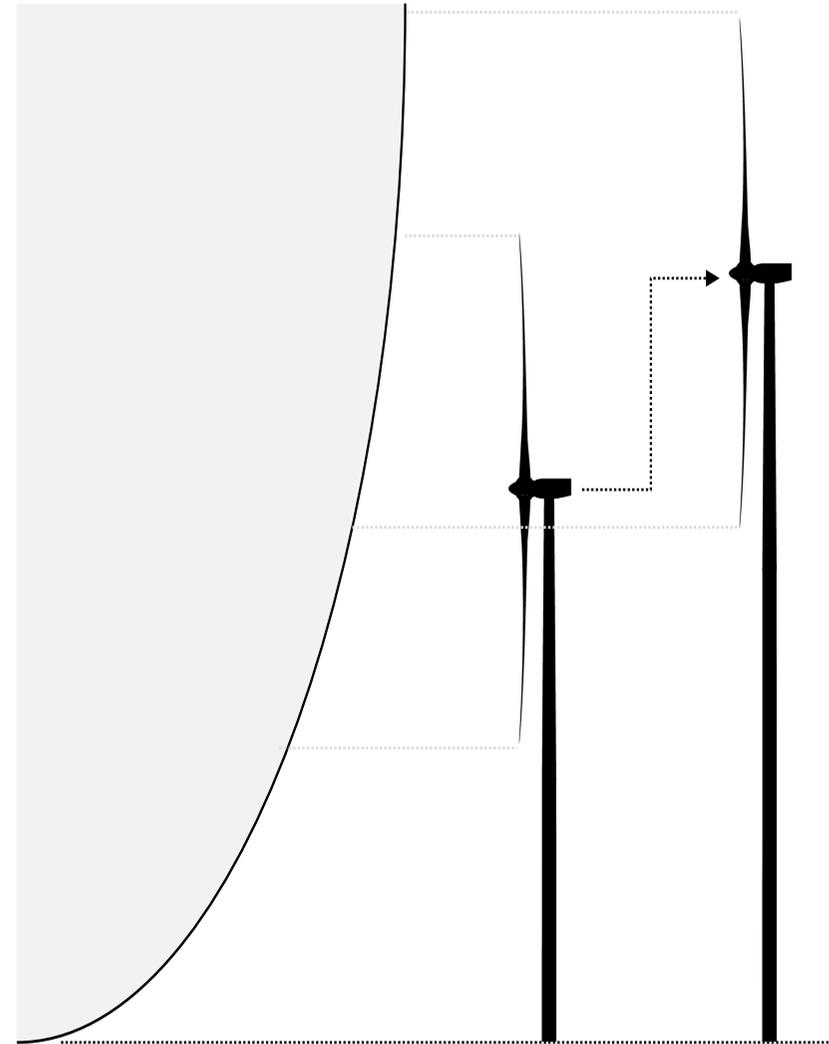
Inefficiency Time Increase

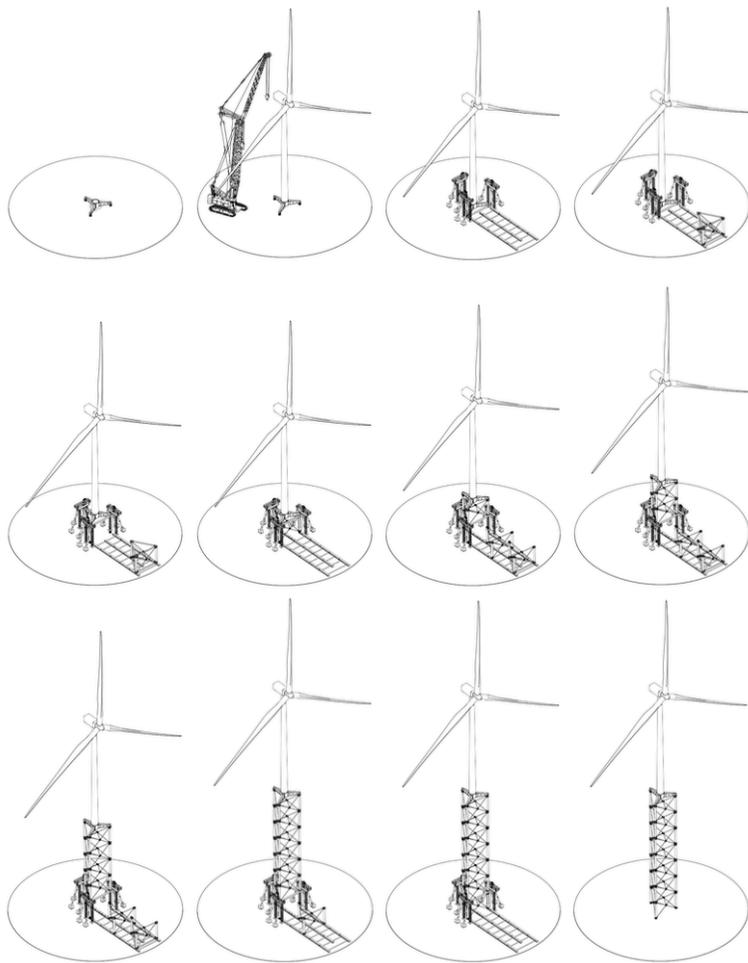


WTG Integration

Control Challenges in Soft-Soft Towers

Soft-Stiff Unfeasible for XXL Steel Tow.





nabralift[®]
self-erecting tower



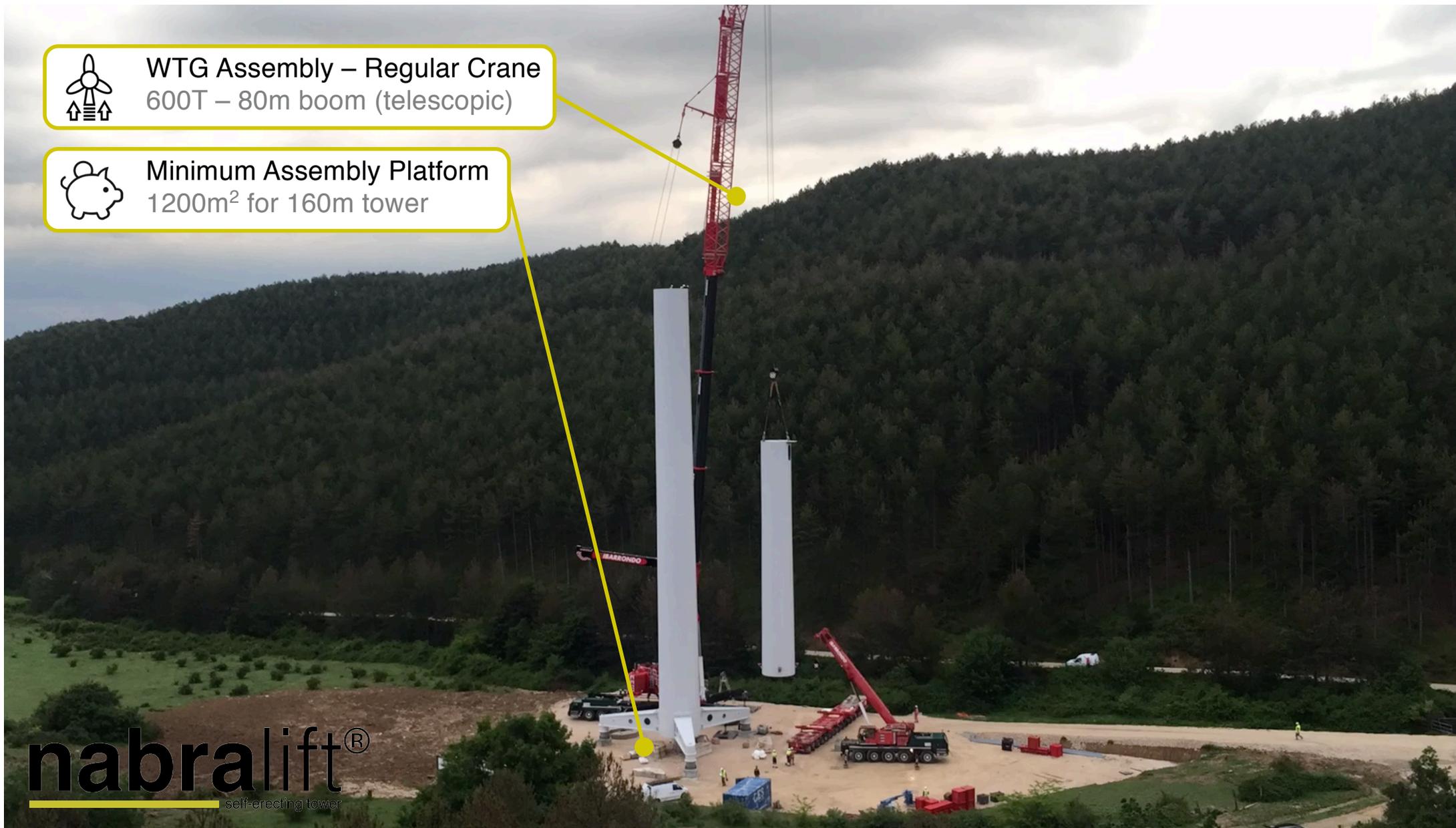


WTG Assembly – Regular Crane
600T – 80m boom (telescopic)



Minimum Assembly Platform
1200m² for 160m tower

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self-erecting tower





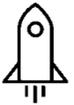
Frame Designed for Logistics
HxWxL as per standard trucks



nabralift®
self-erecting tower



Ultra-light Frame Structure
20% mass reduction (total tower)

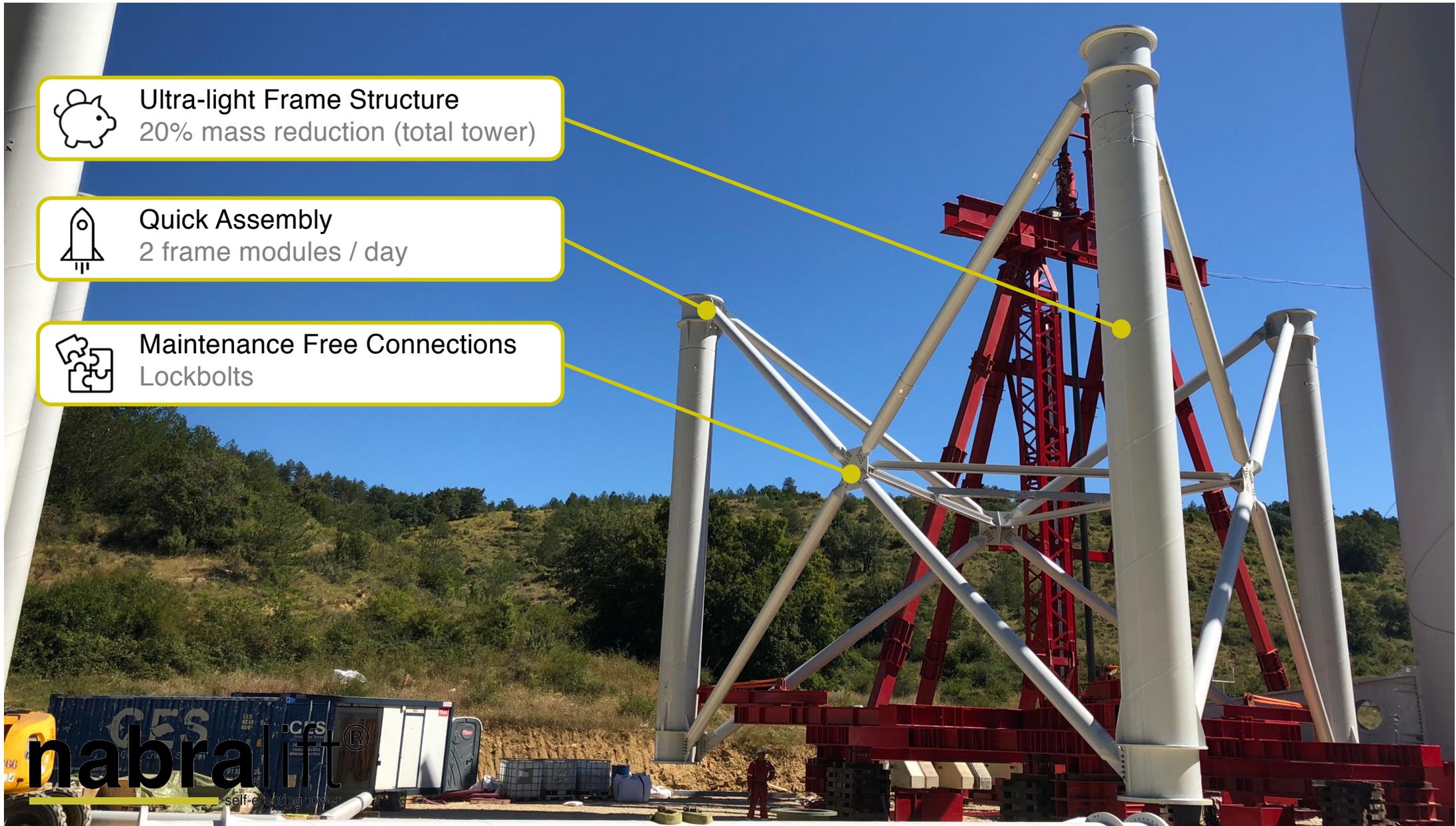


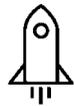
Quick Assembly
2 frame modules / day



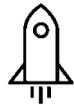
Maintenance Free Connections
Lockbolts

nabralift[®]
self-erecting tower

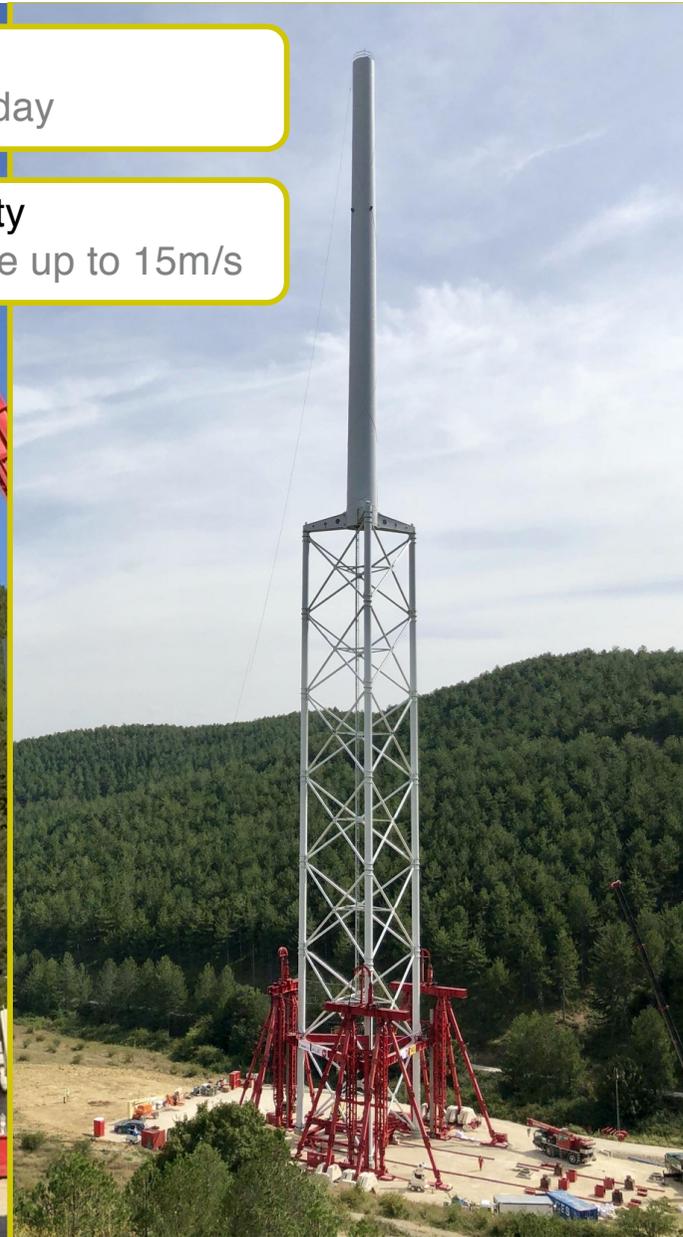




Quick Erection
2 frame modules / day



Low Wind Sensitivity
Designed to operate up to 15m/s



2

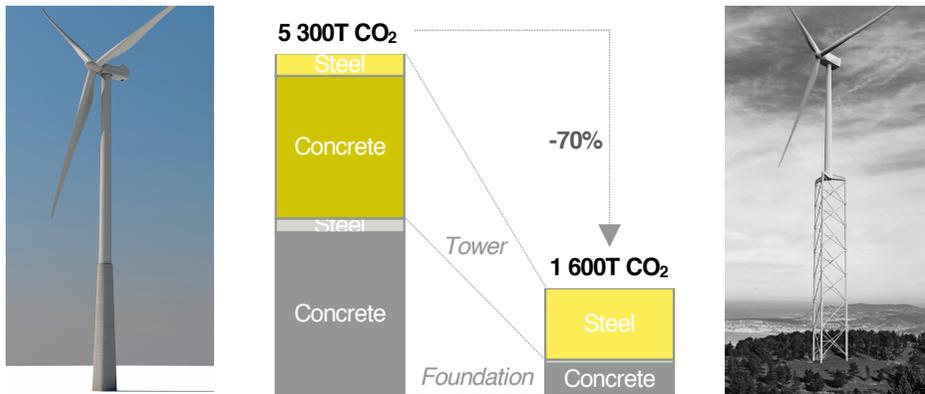
NABRALIFT® Environmental Impact



CO₂ Emissions Reduction Massive Concrete & Steel Reduction

160m Hybrid Tower

160m Nabralift Tower



200 towers/year:

Savings equivalent to 120 000 UE-people emissions



Footprint 1000m² reduction of assembly platform



-50%



Removable & recyclable structure Steel to be reused in future structures



Concrete tower waste after demolition



Nabralift components after disassembly



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self-erecting tower





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NABRAWIND TECHNOLOGIES Projects Pipeline

2018

2019

2020

2021

 1 x 3.5MW - HH160

 1 x 3.6MW - HH144

 1 x 4.5MW - HH167
1 x 4.5MW - HH200



FULL SCALE PROTOTYPE

FIRST COMMERCIAL DEVELOPMENT





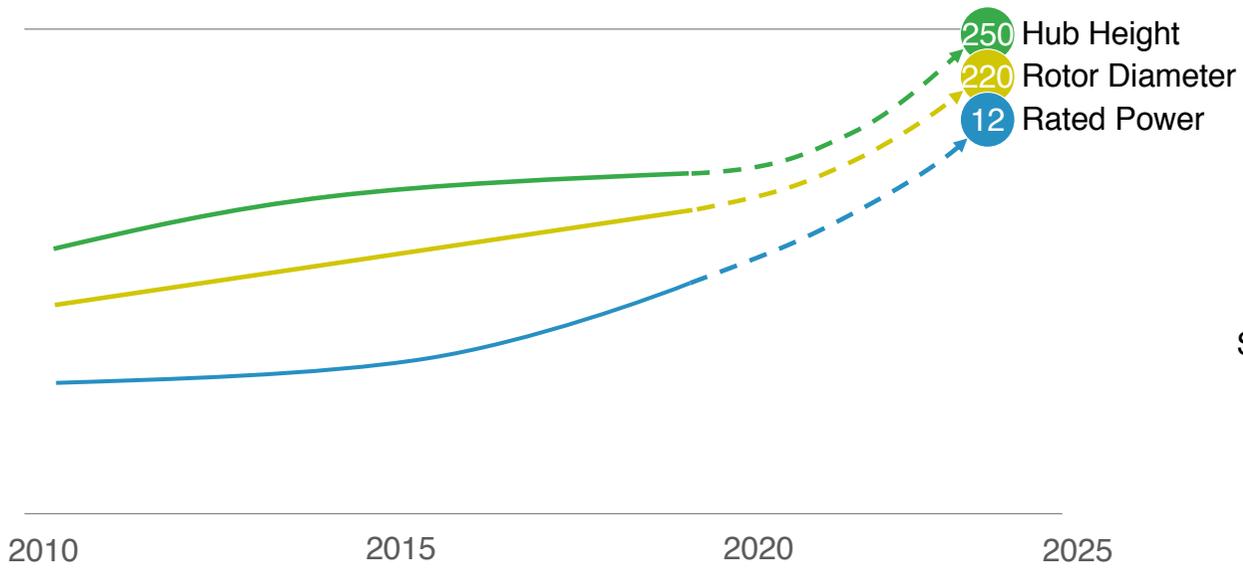
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CONCLUSIONS

WTG Size Acceleration Boosted



Modular Blade Joint



Self Erected Tower





NABRAWIND

ADVANCED WIND TECHNOLOGIES



Thanks for Your Attention

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